



replacement parts industries, inc.

"The Alternate Source"™

CALL 800-221-9723 or 818-882-8611 • FAX 818-882-7028  
E-MAIL: techsupport@rpiparts.com • WEBSITE: www.rpiparts.com

## PCS150 FRAME SUPPORT KIT TO FIT THE OCM INSTALLATION INSTRUCTIONS

**IMPORTANT: UNPLUG THE POWER CORD FROM WALL CIRCUIT BEFORE INSTALLATION**

1. Remove the screws along the perimeter of the outside casing, then remove casing from machine. Save screws to reinstall casing.
2. Use a 1/2" wrench to remove the two catch bolts (A) from the catch (B). See Figure 1.

Using a 1/2" socket wrench with an 18" extension, remove the two hinge bolts (C) from the hinge. See Figure 2. **IMPORTANT:** Support the door assembly as you remove the bolts from the hinge.

3. Reinstall the catch using one of the new frame supports. Secure the catch (B) and frame support with the two 1/4-20 bolts supplied in the kit. Torque bolts to 155 inch pounds. See Figure 3.

Reinstall the hinge using the remaining new frame support and two 1/4-20 bolts. **IMPORTANT:** Support the door assembly while bolting the hinge (D) back in place. Torque bolts to 155 inch pounds. See Figure 3.

4. Reinstall the outside casing and fasten in place with the original screws.

